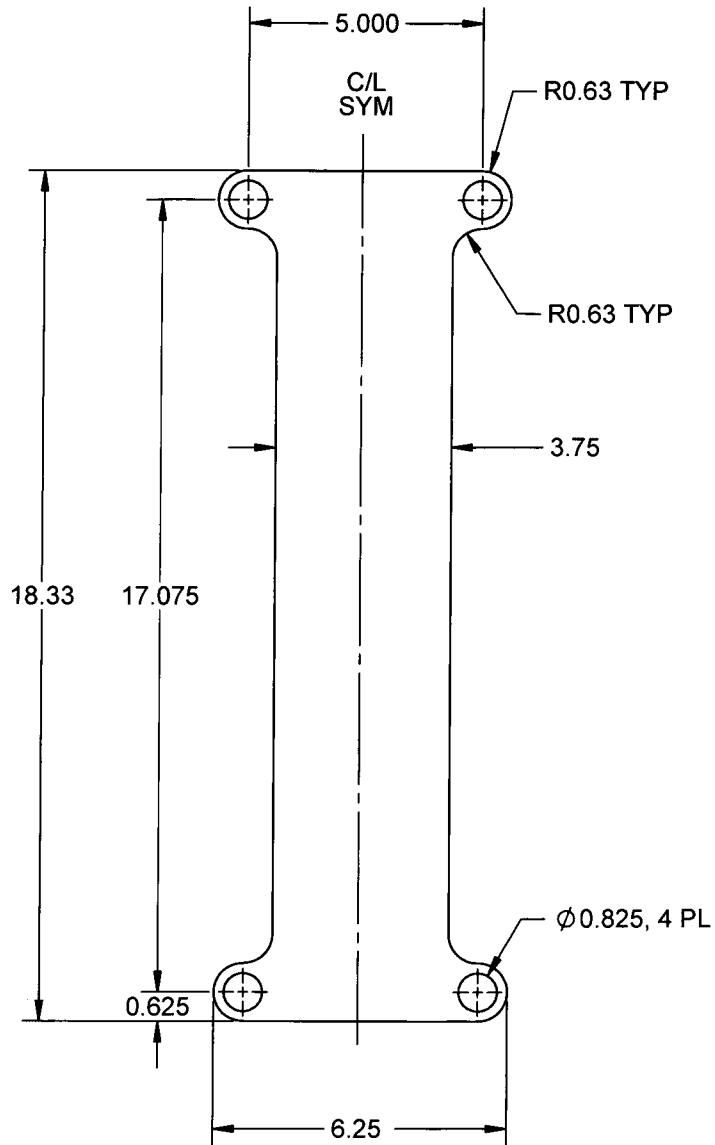


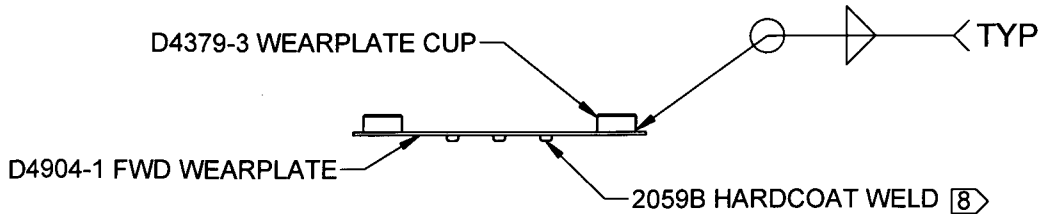
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4904-041	FWD WEARPLATE ASSY
1	1	D4904-1	WEARPLATE
2	4	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



D4904-1 FWD WEARPLATE

NOTES:

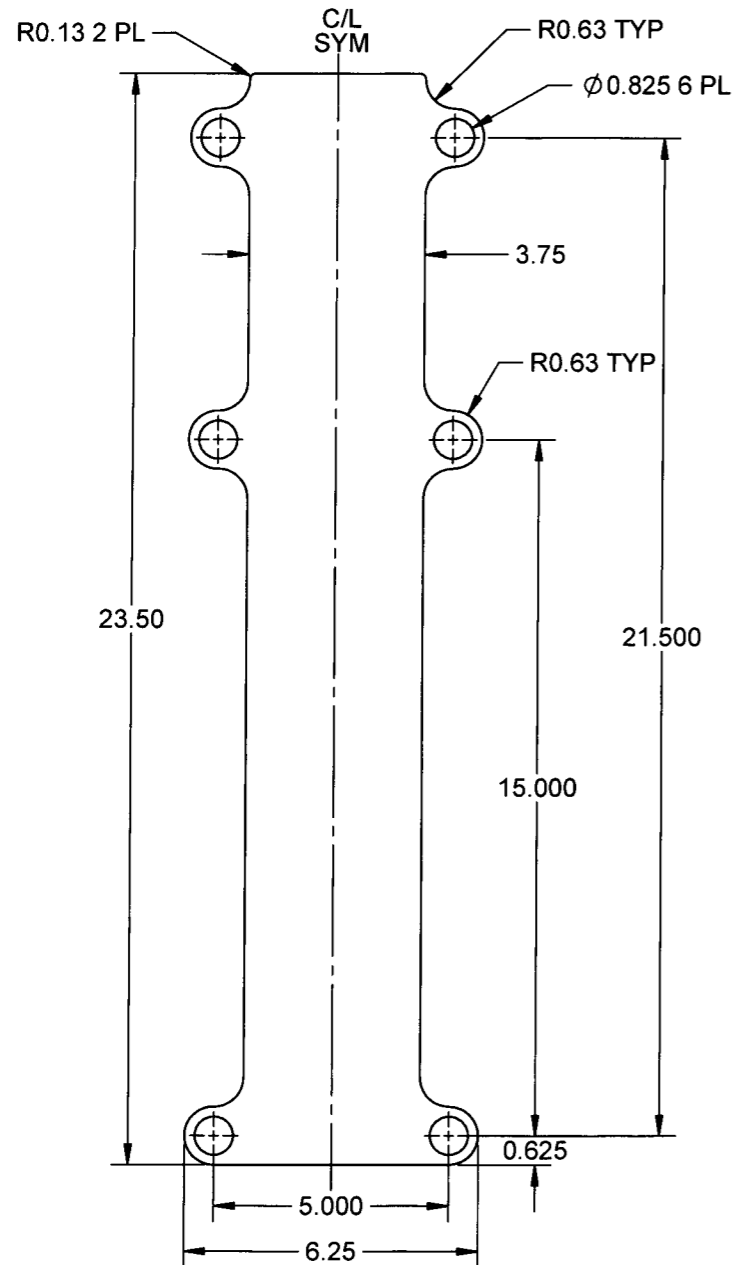
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: D4904-1: NONE, D4904-041: IDENTIFY WITH DART P/N "D4904-041" PER QSI 044 METHOD 6.1
- 7) WEIGHT: D4904-041: 1.75 LBS
- 8) WELDING: PER QSI 004, 0.06 TO 0.13 HIGH



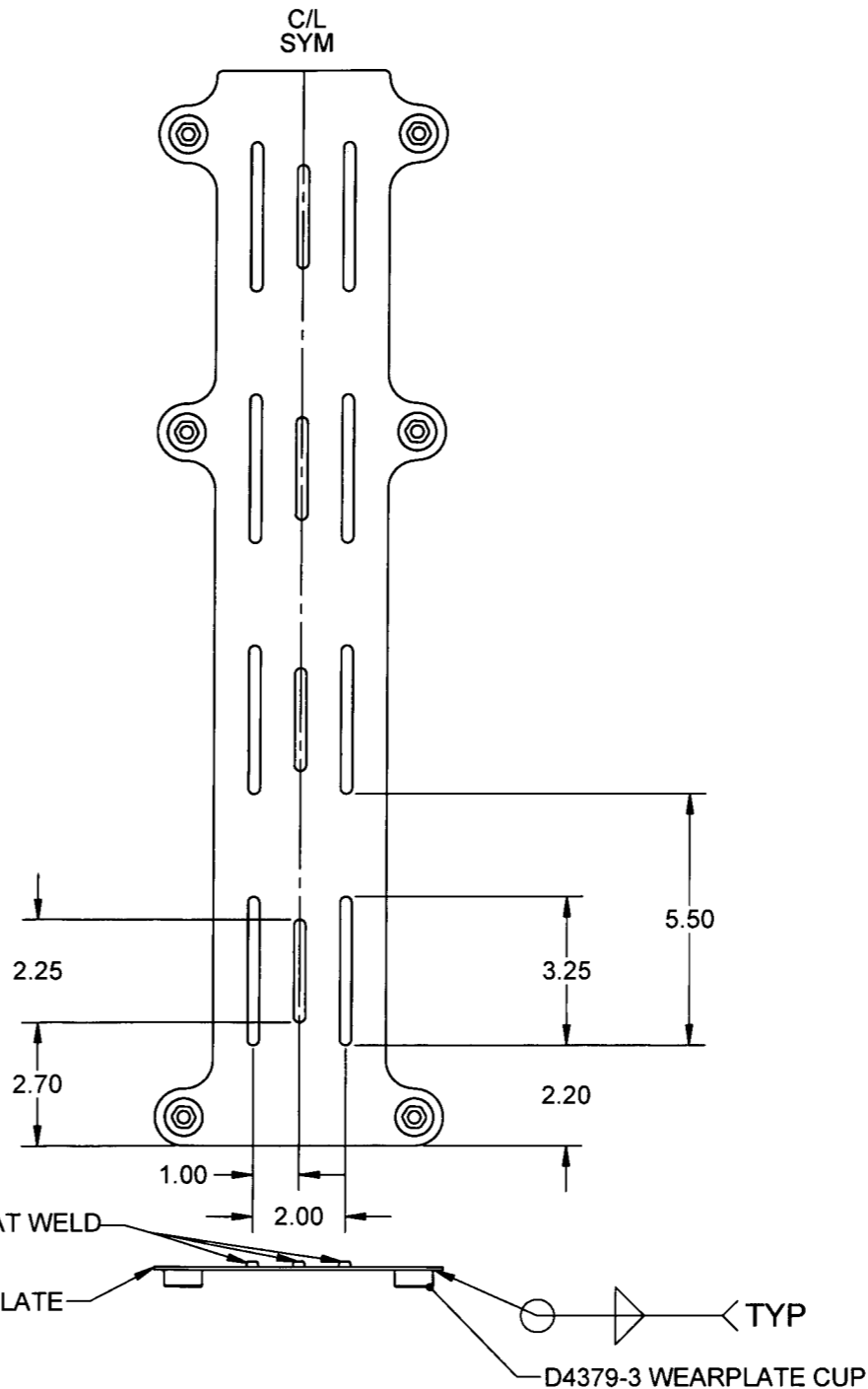
D4904-041 FWD WEARPLATE ASSY

C	ADD D4904-7/-047 (SHT 4), UPDATE WEIGHTS	DB	13.11.20
B	REDESIGN D4901/-041, ADD D4904-5/-045	DB	13.09.09
A	NEW ISSUE	DB	13.07.22
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	<b>D4904</b>	SHEET 1 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	<b>SKIPAW WEARPLATE ASSY</b>	NTS
DATE	13.11.25	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4904-043	AFT WEARPLATE ASSY
1	1	D4904-3	WEARPLATE
2	6	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



**D4904-3 AFT WEARPLATE**



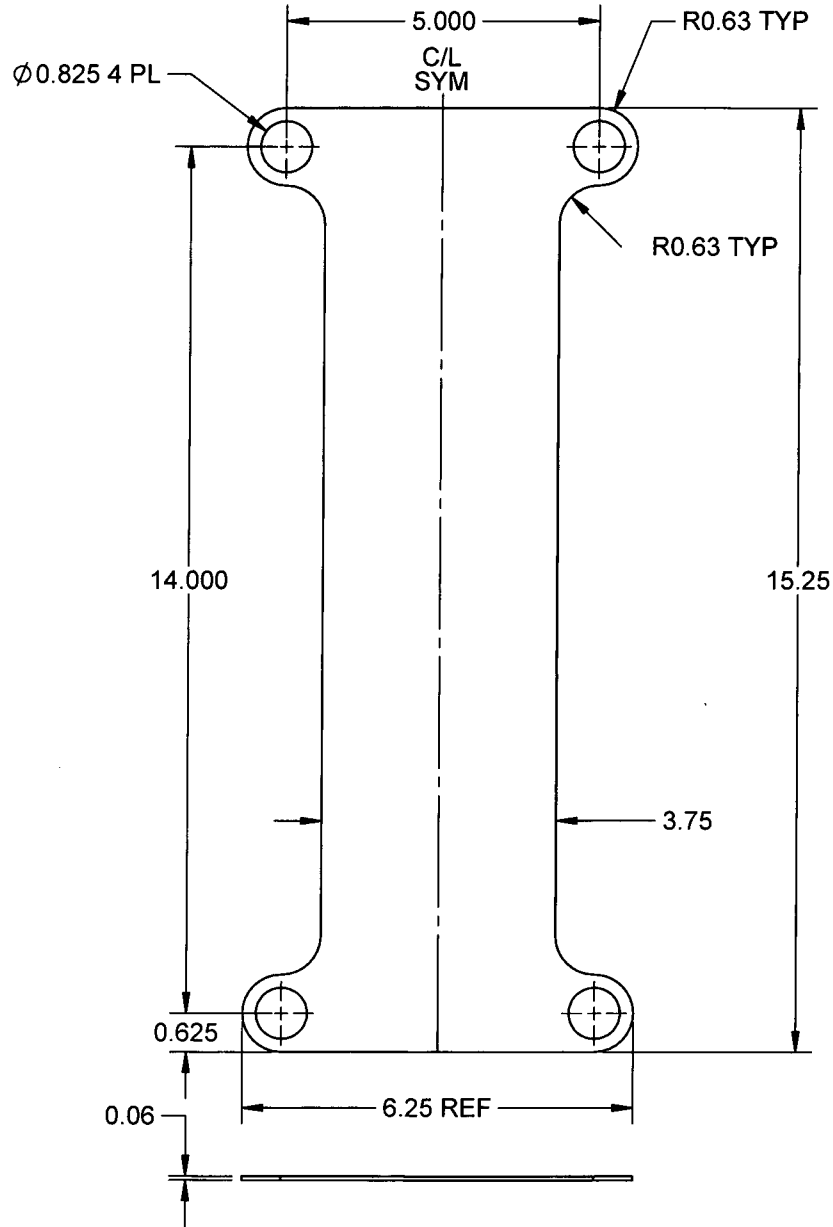
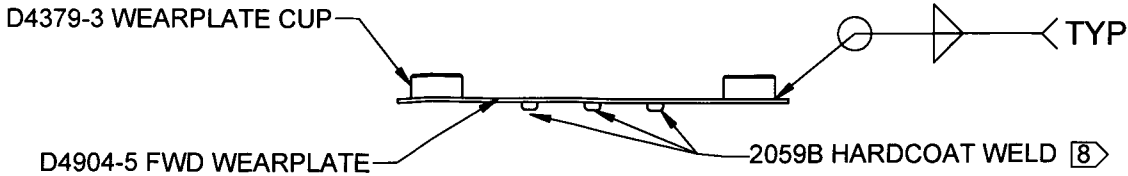
**D4904-043 AFT WEARPLATE ASSY**

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: D4904-3: NONE, D4904-043: IDENTIFY WITH DART P/N "D4904-043" PER QSI 044 METHOD 6.1
  - 7) WEIGHT: D4904-043: 2.32 LBS
  - 8) WELDING: PER QSI 004, 0.06 TO 0.13 HIGH

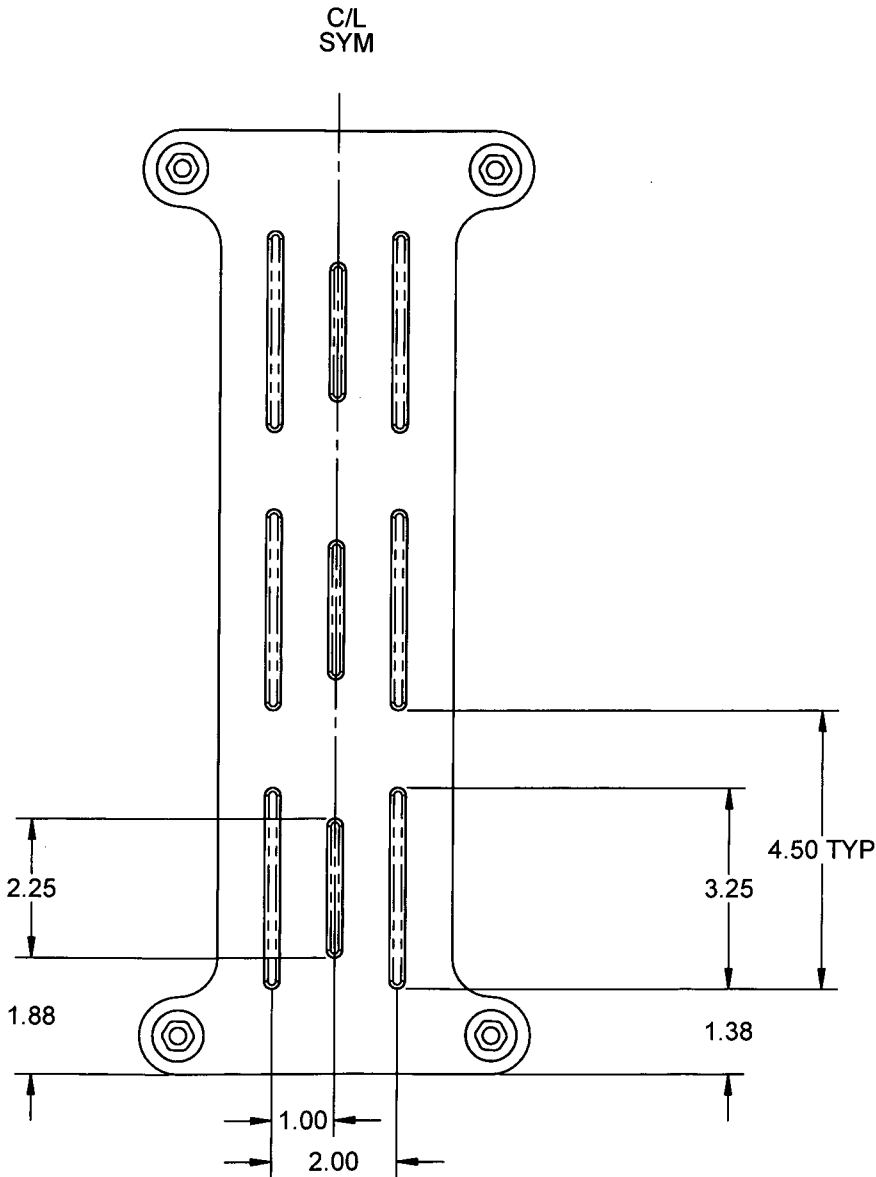
APPROVED

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	<b>D4904</b>	SHEET 2 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	<b>SKIPAW WEARPLATE ASSY</b>	NTS
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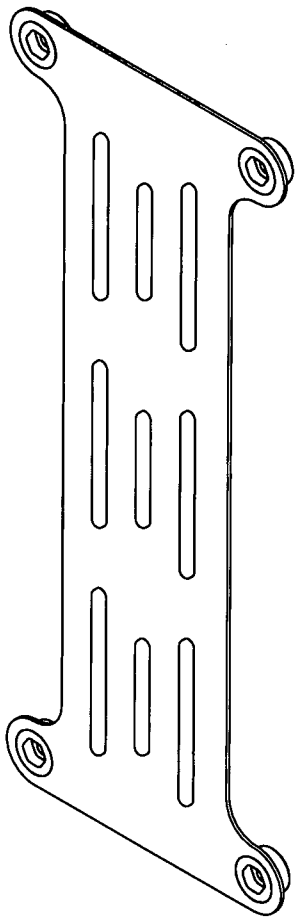
ITEM	QTY -045	P/N	DESCRIPTION
	X	D4904-045	FWD WEARPLATE ASSY
1	1	D4904-5	WEARPLATE
2	4	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



**D4904-5 FWD WEARPLATE**



**D4904-045 FWD WEARPLATE ASSY**



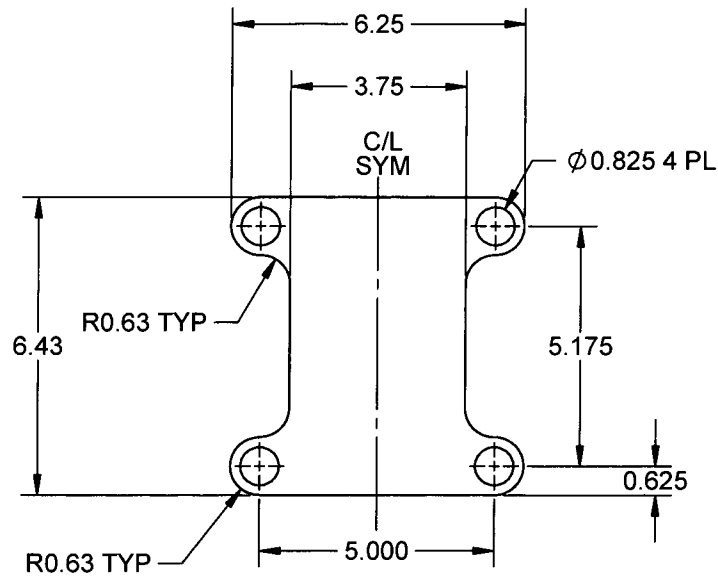
**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: D4904-5: NONE, D4904-045: IDENTIFY WITH DART P/N "D4904-045" PER QSI 044 METHOD 6.1
- 7) WEIGHT: D4904-045: 1.54 LBS
- 8) WELDING: PER QSI 004, 0.6 TO 0.13 HIGH

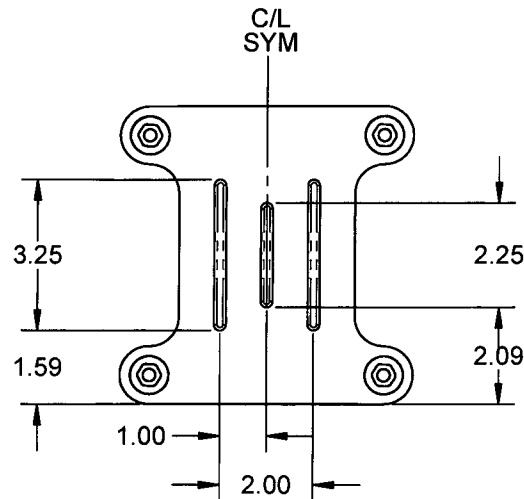
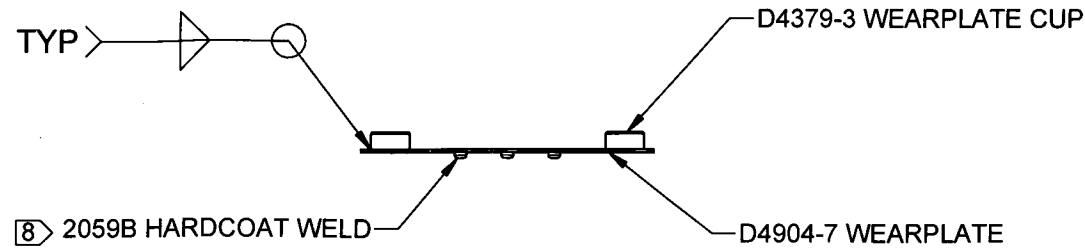
APPROVED

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO. <b>D4904</b>	REV. C
MFG. APPR.	DD		SHEET 3 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	<b>SKIPAW WEARPLATE ASSY</b>	NTS
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ITEM	QTY	P/N	DESCRIPTION
	X	D4904-047	WEARPLATE ASSY
1	1	D4904-7	WEARPLATE
2	4	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



D4904-7 WEARPLATE



D4904-047 WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: D4904-7: NONE, D4904-047: IDENTIFY WITH DART P/N "D4904-047" PER QSI 044 METHOD 6.1
  - 7) WEIGHT: D4904-047: 0.79 LBS
  - 8) WELDING: PER QSI 004, 0.6 TO 0.13 HIGH

APPROVED	DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AP	DRAWING NO. <b>D4904</b>	REV. C
	MFG. APPR.	DD	SHEET 4 OF 4	
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	<b>SKIPAW WEARPLATE ASSY</b>	NTS
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2013-12-05  
MP